	ispark operating instructions	
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ispark operating instructions

Declaration of Warranty

The author Dipl.-Ing. Martin Krämer declares that *ispark* is carefully designed and thoroughly tested and is unaltered in use over several years (2012 resp. 2015) without objections by about 150 competent parties (ExCBs, industrial).

Copyright

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The Author



Mr. Martin Krämer was born 1950, completed its academic studies at Hannover University getting the grade Dipl.-Ing. of electrical engineering 1979. After some years in design and development of electroacoustical transducers 1989 he joined the Physikalisch-Technische Bundesanstalt (PTB), section explosion protection, type of protection intrinsic safety, as a scientific staff member.

Beneath extensive activities in testing and certifying, there always were research projects covered also (functional safety with explosion protection, RS485is, IEC 60079-11 Annex F and other).

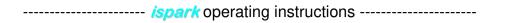
His major interest however always applied to the search for a method of assessing issues of spark ignition with computational means for use in industry and by certification bodies.

In 1995 the basic ideas of the software ispank were born and the data basis of RS 485is and IEC 60079-25, Annex C could be created.

ispank software for standard end user's needs was completed and introduced to the ex-community on a license basis in 2002.

In 2015 Mr. Krämer retires from PTB but was available for *ispark* matters by mandate until PTB terminates the cooperation in 2021 giving back to him all intellectual and commercial rights of *ispark* software.

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Important remarks to this Version 7.1

From the first published *ispark* version 5.1, dated 2002, up to version 6.2, dated 2012, *ispark* model parameters stood all the same, producing exactly the same output data.

In conjunction with picking up the extended environment conditions higher pressure and higher temperatures, a lot of advanced analytical efforts are made (please see Annex G, "Systematics of minimum ignition data").

These considerations naturally suggested to try a proceeding with respect to *ispark's* originally used model parameters also. Especially with gasgroups IIA and I, where only little data are available, *ispark* formerly did use some worst case considerations on the base of standard's energy relations. Additionally, as presently *ispark's* licensees in their majority reside outside germany, the new approximation is oriented closer to internationally acknowledged data than those provided by PTB measurements only.

As a result, the now introduced model parameters with gasgroups IIA and I experience an observable relief, while *ispark's* assessment of gasgroups IIC and IIB stays mostly the same.

If you are an applicant for certification, it's reasonable to ask your testing and assessment station if they do accept *ispark* 7.1 data also, before spending significant effort for design and development. In the end, for all people, it will take some time to get familiar with evolutions in science.

Because of this transition period and for retracing purposes, *ispark* 6.2 will stay distributed now and in near future.

ispark operating instructions

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0 History

What's new with version 7.1?

New: functional: Environment temperatures up to 300°C and pressures up to

300 kPa now are included.

<u>License protection</u>: Availability of "Hardlock" keys, used up to now, is ending and a new system using "Sentinel HL" keys will take over. In order to keep existing customers running also, two different executables

will be provided in future.

Information: The actual safety factor to ignition of the source itself without

external reactances is issued now.

Internal: A very new insight generally offers a more exact matching of standard's

curves and data as well as some more headspace for gasgroups IIB, IIA

and I, but slightly more restrictions with high currents.

I/O procs: In- and output procs overhauled, EPL included.

Revision: of operating instructions and supplement

Compatibility: Please see "Internal" above.

1 Objective of ispark

1.1 General

ispark's objective is to assess electrical circuits with respect to spark ignition according to the type of protection intrinsic safety 'i' by **calculation** instead of **experimenting** using the standardized spark test apparatus.

Besides great benefits with respect to reliability and uncertainty of results, the application of *ispark* is more easily to use and works much faster and with superior performance than all other known methods including those using reference data instead of experiments.

Because of it's operational speed *ispark* is able to include failure assumptions according to IEC 60079-11 as well as the effect of combinations of capacitance and inductance without wasting a significant amount of time. Additionally superposition of different sources within the same circuit can be calculated and special properties of cables are picked up.

ispark 7.1 now includes environment temperatures up to 300°C and pressures up to 300 kPa, a capability not available by most of existing spark test apparatuses.

1.2 Systematics

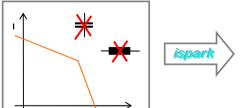
ispark's principal working picks up a <u>source network</u> building the "associated" (active) part of a circuit and draws conclusions about a <u>load network</u> representing the "intrinsically safe" (passive) part.

This implementation natively suits the original intention for detecting and certifying intrinsic safety concerning the source itself based on its "electrical data" and state certain values of maximum permissible external inductances L_{\circ} and capacitances C_{\circ} as it's necessary for certifying associated apparatus' and certain intrinsically safe apparatus too.

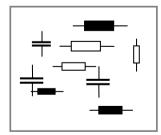
The effect of source's L_i and C_i , if any, have to be taken into account by the user as a subtraction from the calculated L_o and C_o . This procedure follows the normal convention with the entity concept of intrinsic safety.

isparik's course of run is exhaustive with respect to all actual acknowledged ignition data. Going ahead would require a great effort in further baseline investigations.

Source network



Load network



3

It's possible to use **ispark** with respect to arbitrary locations <u>within</u> an intrinsically safe apparatus also, but this requires some preliminary - sometimes really challenging - work.

Please see the supplement annex F "ispark with more complex situations" for further assistance.

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----- ispark operating instructions -----

2 System prerequisites for operating

Ispark requires a 32 bit Windows operating system from WinXP actually up to Win10 and can be run under WinXX 64 Bit also.

The computer must serve for an USB port.

Actual machines will operate ispark requiring only a small amount of resources.

3 Installation

ispark software doesn't need any installation, all necessary are ispark executables accessible via download from http://ispark-software.com/ suitably placed on your PC and an ispark USB key.

----- ispark operating instructions -----

4 Using ispark in a short run

4.1 Foreword

This chapter shall describe how to use *ispark* in a strict direct way in form of a simple example. If you only want to evaluate permissible C_0 and L_0 on the base of one known source characteristic it's not necessary to be charged with a lot of background information. If some is desired, please refer to the *ispark* supplement for further information and notice the following more detailed chapters.

Note: Text written in red in the following means an input is expected, green numbers depict results.

4.2 How to proceed

Ar first the introduction screen appears reminding this program's objectives, version information and support addresses.

If you ever have worked with *ispark* within the actual directory, a file named DataFile.txt exists, which comprises the latest calculation results; for better remembering you may present it typing (y)es.

Note: You must close notepad before proceeding with ispark.

----- *ispark* operating instructions ------

First step: defining most basic defaults

The next screen is destinated for declaration of zone, gasgroup and general properties of the actual source characteristic, which is the first step with *ispark's* course of action.

Note: The matter freewheeling is in depth explained below. Please do not wonder here.

With this introduced example, EPL i(b) (zone 1), the (n)ormal safety factor and gasgroup IIC is chosen, a (s)ingle (l)inear source characteristic with predetermined I_o and a freewheeling directly at the output connections.

Note: With data related input, the formerly defined values are predetermined and may be confirmed simply by pressing <enter>; this should ease optimization actions.

Second step: define quantitative data

The second step requires you to determine the electrically active data; for linear sources only two electrical parameters are possible, chosen here to be 28 V and 100 mA (a commonly used standard safety barrier type).

If the required data are passed to *ispark*, it will do the following:

- Firstly the circuit is examined to be intrinsically safe itself with no reactive load at all; ispark then reports 'this source keeps the claimed safety factor'. If this condition isn't met ('this source misses the claimed safety factor'), no further evaluation is possible with this global and quantitative data. In this case you are prompted to (c)ontinue and have to determine lower electrical data or (s)tart to choose a less demanding gasgroup.
- Secondly the actual safety factor of the actual "naked" source without any reactances is presented.
- Thirdly, a maximum permissible inductance L_{pms} is determined resulting from spark type o-0C (opening without any capacitance), here to be 0.686 mH.

----- ispark operating instructions -----

- The next seven steps calculate allowed capacitances for all different spark types each
 (please see ispark's supplement for relevant spark and connection types) taking
 account of just this L_{pms}. One can see from the displayed data, that the most severe
 spark in this case is of type s/o-2-p with a permissible value of 0.064 μF.
- Finally the minimum value of all this capacitances (0.064 μ F) is determined and reported as C_{pms} ; L_{pms} just is repeated.

Intermediate results based on Lpms

```
program ispark, version 7.1, 22.12.2014 ***************** copyright @ PTB 2002
second step: define quantitative data
open loop voltage [V]: 28.000 short circuit current [mA]: 100.000
intermediate results based on Lpms:
0 - this source keeps the claimed safety factor
    actual safety factor is :
X 0 Lpms according to spark type o-OC in mH: 0.686
X 0 Cpms according to spark type $ s/o-1-s$ in uF : 0.241 X 0 Cpms according to spark type $ s/o-2-s$ in uF : 0.066 X 0 Cpms according to spark type $ s-s$ in uF : 0.122
X 0 Cpms according to spark type s-0L-s in uF :
X 0 Cpms according to spark type s/o-2-p in uF:
X 0 Cpms according to spark type s-p in uF:
X 0 Cpms according to spark type s-0L-p in uF:
                                                               0.107
                                                               0.107
Cpms summ. accord. to spark type s/o-2-p in uF: 0.064
                                                   in mH : 0.686
L(1)ist, (e)nd, (c)ontinue, new (s)tart or (i)nclude cable
```

Please keep in mind, that the results presented above are 'intermediate results based on Lpms' only; you in fact may get a rough overview about ignition properties but the complex mutual influence of inductance and capacitance with spark ignition requires to evaluate the situation against smaller values of the inductance also.

This will be carried out if typing one of the letters L resp. I.

The other options will carry you back to define basic defaults (s), determine different active electrical data (c), (i)nclude cables options or end the program (e) at all.

All parameters and final results

You should use (I)ist here and a final output of *ispark* is generated. It comprises the predetermined data and the concluding results of the calculation. The latter are presented as a list of maximum permissible C_0 and L_0 as pairs in a decreasing 5, 2, 1 manner with L_0 .

Please notice, that *ispark* crops calculated C_0 to IEC reported ones; these are presented not rounded. Calculated ones are rounded to two decimal digits, which is because nobody really can claim more precision with spark ignition. Therefore, with small inductances, C_0 may stay all the same.

Note: The difference between IEC values and calculated ones mainly results from the standard's procedure, which includes spark's loss voltage while applying the safety factor. For further information, please see ispark's supplement.

Please note, that always L_0/C_0 pairs are delivered as results, for example 0.5 mH and 0.066 μ F. A circuit then may comprise any combination of effective inductances up to 0.5 mH as well as capacitances up to 0.066 μ F. But all other pairs are valid also.

If you prefer to use an L_0 not comprised of the given list you may determine a different one and get an interpolated result.

The result with 0.3 mH for example is:

```
Lo[mH] 0.690 - - - - - - - - - 0.500 Co[uF] 0.064 - - - - - - - - - - - 0.072  

Lo[mH] 0.200 0.100 0.050 0.020 0.010 0.005 0.002 0.001 Co[uF] 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0.083 0
```

You may continue with another L_0 to undergo interpolation and if not, you are offered to call the file DataFile via the Windows notepad.

Datafile

With this example, the file DataFile.txt looks like:

Using the common Windows capabilities, the content may copied and pasted to a further document or be saved and archived with a different filename at any convenient location.

Note: You must close notepad before proceeding with ispark.

And if you want to (e)nd, (c)ontinue or have a new (s)tart as described on the last page:

```
(e)nd, (c)ontinue or new (s)tart
```

5. Using ispark for single source in detail

5.1 Foreword

Instead of using a simple example, as it was in the foregoing chapter, here shall be given more details about applicable options.

5.2 Basic items to be declared

There are some general determinations to be made besides actual electrical data of the source under concern:

```
first step: defining most basic defaults

Equipment Protection Level "EPL" i(a), i(b) or I(c) EPL b
accept 10% less safety factor? (y/n) n
gasgroup II(C), II(B), II(A) or (I)? IIC
extended ambient conditions? (y/n) n
(s)ingle or (m)ultiple source?
(l)inear, (r)ectangular, (t)rapezoidal or (a)ngular source? l
source defined by (I)o or (R)i? I
freewheeling with (o) ut or directly in outpu(t) o
```

- a) the zone of risk decides about the appropriate safety factor, ispark uses for calculation: safety factor 1.5 for zone 0,1 (EPL a resp. EPL b), safety factor 1.0 for zone 2 (EPL c).
- b) in certain cases, a slightly altered safety factor may be suitable:
 - often it's justified to 'rescue' older designs by applying a safety factor 10% less
 - if an experimental review is intended it may be a good idea to choose a 10% increased safety factor
- c) the item gasgroup should not present any question (,c', ,b', ,a' and ,i')
- d) with extended ambient conditions, presssures of upto 300 kPa and temperatures upto 300°C can be defined
- e) sometimes, mainly with installation procedures, it's necessary to superpose active electrical data: ispark can calculate the effective sum of sources itself, please see chapter 7

---- *ispark* operating instructions ----

f) ispark offers the possibility to evaluate sources of different shapes as are:

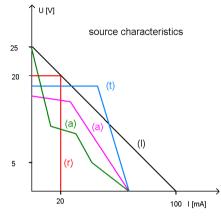
- (I)inear as with a simple limiting resistance (r)ectangular for electronic limiting of voltage and current using (t)rapezoidal when an .additional' zener is present

(a)ngular, when the source has arbitrary bends (up to 8)

 $U_o, I_o, (R_a)$ usina U₀, I₀, dU using U0, I0, Ie U_o, I_o, R_a or U_0, I_0 usina

and

 U_x , I_x



The figure on the left hand side demonstrates different source shapes and the relevant tokens.

- g) for linear and trapezoidal sources alternatively a R_q can be predetermined instead of I₀ resp. Ie; with the latter source type, the use of Ra is recommended
- h) for some spark types a freewheeling property is effective; if in doubt, the choice (t) will be on the safe side. For details please see chapter 9.1

5.3 Declaring source quantities

Data to be declared are widely dependant on actual source characteristics. Please be aware of a general maximum value of up to 50 V and 5000 mA with *ispark*; for details please see chapter 9.2.

5.3.1 Linear sources

With linear sources, only two electrical parameters are possible the same time. While open loop voltage U_o is obligatory, *ispark* offers the options to assign either I_o or R_q.

5.3.2 Rectangular sources

```
open loop voltage [V]: 28.000
short circuit current [mA]: 20.000
deltaU [V]: 0.500
```

Concerning rectangular sources, U_o and I_o are the most important quantities. The value of dU, denoting a voltage drop from open loop to engaging current limitation must be stated also. With zener diode limitation, 0.5 V normally is accepted. In doubt you should use this number. If there are special properties of your application, higher values can be named alternatively.

5.3.3 Trapezoidal sources

```
zener diode voltage [V]: 20.000
short circuit current [mA]: 100.000
source resistance [Ohm]: 280.000
```

With trapezoidal sources, *ispark* offers the options to assign either I_e or R_q. Because a voltage drop of 0.5 V is assumed generally by *ispark* for the transition from open loop to an effective engagement of zener diodes, you should use stating R_q. Otherwise the calculation of effective I_e may be somewhat complex; for details please see *ispark's* supplement.

5.3.4 Angular sources

open loop voltage	[V]:	20.000	
1 angle voltage	[V]:	14.000	
1 angle current	[mA]:	50.000	
2 angle voltage	[V]:	10.000	
2 angle current	[mA]:	100.000	
3 angle voltage	[V]:	7.000	
3 angle current	[mA]:	200.000	
short circuit current	[mA]:	250.000	

Beneath U_o and I_o , with angular sources, for each angle a pair of U_e/I_e is to be stated. Please see, that *ispark* requires a distinct order of falling voltages and increasing currents. There is a minimum difference in consecutive numbers of 0.1 V resp. 1 mA. Maybe you have to construct enveloping data.

Note: A special case arises if only one angle is chosen; then the freewheeling effect can be denoted to be with(o)ut, by (z)diode or with outpu(t). Please see chapter 9.1 also. For more than one angle this effect always is set automatically to the worst case (t).

A one angle source is denoted with the character 'k' instead of 'a'.

5.4 Intermediate results of ispark

Here, as an example, a trapezoidal source characteristic is chosen.

Having finished data input, ispark starts a first calculation determining an absolute maximum inductance L_{pms} and an associated overall capacitance C_{pms} .

If possible maximum L_{pms} doesn't suit your needs, further evaluation doesn't make sense; you have to switch over to a less demanding gasgroup or less active electrical parameters.

For the first target, (s)tart is to be chosen, for the latter, (c)ontinue is appropriate.

If L_{nms} is sufficient for your application, proceeding is actuated by (I)ist.

----- ispark operating instructions -----

5.5 Final results of ispark

As a final result, *ispark* presents the known list form of associated L_o/C_o pairs in two rows and offers the possibility for interpolate C_o for an alternative L_o :

```
program ispark, version 7.1, 01.04.2014 ********************* copyright @ PTB 2002
all parameters and final results
EPL
       • h
gasgroup: IIC
source : trapezoidal
      [V] = 20.000

[mA] = 100.000

[Ohm] = 280.000
Ιo
Ra
freewheeling: with output
SafetyFactor:
                  1.70
          0.760
Lo[mH]
                                                                                    0.500
          0.086
                                                                                    0.110
Co[uF]
Lo[mH]
         0.200 0.100 0.050 0.020 0.010 0.005 0.002 0.150 0.190 0.220 0.220 0.220 0.220 0.220
                                                                           0.001
Co[uF]
interpolate Co?
                                   (y/n)
call actual DataFile?
                                   (y/n)
```

If you do not want to have some more interpolation, you are prompted to call the file Data-File.txt or not. Calling enables you to save actual data to an arbitrary location and/or use Windows capabilities for copy and paste with further documents.

With this example, the file DataFile.txt looks like:

```
program ispark, version 7.1, 01.04.2014 ********************* copyright @ PTB 2002
      : b
gasgroup: IIC
source : trapezoidal
        [V]=
              20.000
       [mA] = 100.000
     [Ohm] = 280.000
freewheeling: with output
SafetyFactor:
Lo[mH]
       0.760
                                                                     0.500
Co[uF]
        0.086
Lo[mH]
        0.200 0.100 0.050 0.020 0.010
                                              0.005
                                                     0.002
                                                             0.001
Co[uF] 0.150 0.190 0.220 0.220 0.220
                                             0.220 0.220
```

In case, you did not find a L_0/C_0 pair suitable for your application, there are only the aforementioned possibilities to choose a more harmless gasgroup via (s)tart or weaken the source via (c)ontinue).

```
(e)nd, (c)ontinue or new (s)tart
```

6. Using ispark for multiple sources in detail

6.1 Foreword

Installation processes sometimes require considerations with respect to ignition properties of interconnected active electrical sources, in which case the L_o/C_o stated by certificates normally are not valid any more.

Beneath its capability to evaluate nearly every electrical source concerning spark ignition, *ispark* now offers the possibility to calculate superpositions of sources itself, thus serving for some more comfort. In the past, the user had to calculate the resulting sum characteristic by hand', which can be an annoying task and be prone for mistakes and uncertainties.

Note: Freewheeling here always is set automatically to outpu(t).

6.2 Input requirements

Ispark now offers the possibility, to define up to three sources to be interconnected in serial, parallel or both. With basic predetermination, (m) for multiple sources must have been chosen.

```
how many sources (2) or (3)?
include (p)arallel, (s)erial or calculate (b)oth?
```

For each single source you are prompted to select from the source characteristics linear, rectangular, trapezoidal and angular and eventually an I_o or R_i presetting. With angular, in this case, is meant a source with one single angle.

An example for input:

```
program ispark, version 7.1, 22.12.2014 ****************** copyright @ PTB 2002
second step: define quantitative data
how many sources (2) or (3)?
include (p)arallel, (s)erial or calculate (b)oth?
source 1
(1) inear, (r) ectangular, (t) rapezoidal or (a) ngular source? r
open loop voltage [V]: 9.330
                                    10.000
short circuit current
                        [mA]:
deltaU
                        [V]:
(1) inear, (r) ectangular, (t) rapezoidal or (a) ngular source? a
open loop voltage [V]: 6.000 short circuit current [mA]: 40.000
              [V]: 4.000
[mA]: 20.000
angle voltage
angle current
(1) inear, (r) ectangular, (t) rapezoidal or (a) ngular source? t
source defined by (I)e or (R)i?
zener diode voltage
                         [V]:
                                   50.000
short circuit current
                        [mA]:
source resistance
                       [Ohm]:
                                  1000.000
```

Although, in principal, with more than two sources an extended choice of mixed parallel/serial connections would be possible, the actual implementation is restricted in the mentioned way. If ever there is an invoice for more variability, an extension may be implemented.

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6.3 Accumulation

For superposition, *ispark* uses the declared angle points and summarizes them in the respective manner. All parts of the source characteristics taking part of the interconnection, which exceed the first quarter of the I-U diagram are considered not to add (more precisely: do not subtract) any value. If, for example, two linear sources are superposed in this way, other than with the simplified method of IEC 60079-11, one angle is encountered.

For control purposes, the accumulated sum characteristic is reported, stating the voltage of each bend within the first line (starting with summarized open loop voltage) and the associated current within the second (ending with summarized short circuit current).

```
accumulation:

SumU:
Ue [V] 27.330 25.800 16.870 15.740 11.800 10.000 -
Ie[mA] - 9.117 10.000 20.000 38.500 40.000 50.000

SumI:
Ue [V] 12.000 11.500 9.330 8.830 6.000 4.000 -
Ie[mA] - 38.500 40.670 50.287 53.400 75.600 100.000

press any key
```

6.4 Further treatment

Further treatment is analogous to the traditional one, at first presenting data arising from an absolute maximum L_{pms} . Naturally, here all calculations have to be performed twice, one time for parallel (the first line) and another one for serial (second line) interconnection, if (b)oth is preset.

```
program ispark, version 7.1, 22.12.2014 ******************** copyright @ PTB 2002
Ue [V] 12.000 11.500 9.330 8.830 6.000 4.000
Ie[mA]
              - 38.500 40.670 50.287 53.400 75.600 100.000
Ue [V] 27.330 25.800 16.870 15.740 11.800 10.000
             - 9.117 10.000 20.000 38.500 40.000 50.000
intermediate results based on Lpms
SumI: 0 - this source keeps the claimed safety factor
     actual safety factor is :
SumU: 0 - this source keeps the claimed safety factor
     actual safety factor is : 4.20
SumI: X 0 Lpms according to spark type o-OC in mH: 4.342
SumU: X 0 Lpms according to spark type o-OC in mH: 8.700
SumI: X 0 Cpms according to spark type s/o-1-s in uF: 0.245 SumU: X 0 Cpms according to spark type s/o-1-s in uF: 0.151 SumI: 0 - no calc. necessary with type s/o-2-s Cpms => 1000.000
SumU: X 0 Cpms according to spark type s/o-2-s in uF: 0.044
SumI: 0 - no calc. necessary with type s-s cpms => 1000.000
SumU: X 0 Cpms according to spark type s-s in uF: 0.124
SumI: 0 - no calc. necessary with type s-ol-s cpms => 1000.000
SumU: X 0 Cpms according to spark type s-ol-s in uF: 0.119
SumI: 0 - no calc. necessary with type s/o-2-p Cpms => 1000.000
SumU: X 0 Cpms according to spark type s/o-2-p in uF: 0.050 SumU: 0 - no calc. necessary with type s-p Cpms \Rightarrow 1000.000 SumU: X 0 Cpms according to spark type s-p in uF: 0.121
SumI: 0 - no calc. necessary with type s-OL-p Cpms => 1000.000
SumU: X 0 Cpms according to spark type s-OL-p in uF: 0.119
Cpms summ. accord. to spark type s/o-2-s in uF: 0.044
                                                                              4.342
Lpms
                                                                in mH :
L(l)ist, (e)nd, (c)ontinue, new (s)tart or (i)nclude cable
```

In effect, all further treatment of multiple sources by *ispark* equals the traditional way of evaluating angular sources.

6.5 Final results of ispark

With an actual (interpolated) Lo of 1.5 mH, DataFile.txt looks like:

7. Using ispark including cables in detail

7.1 Foreword

Ispank versions below 6.0 were taking into account merely the need for to define Electrical Data as L_o and C_o for example to be reported via certificates and were based upon the worst case of combined lumped external inductances and capacitances. This was a first handle and is appended since version 6.1 to pick up the situation of installation evaluation some more precisely by taking distributed reactances into consideration. As a result there is more head space for field circuits gathered without detoriating safety and on the base of a retraceable method.

7.2 Entry to cable adoption by ispark

As an example, a linear source of 40 V and 56 mA is predetermined here and the intermediate output is like:

```
program ispark, version 7.1, 22.12.2014 ********************* copyright @ PTB 2002
second step: define quantitative data
                                             40.000
open loop voltage
                               [V]:
short circuit current [mA]:
                                           56.000
intermediate results based on Lpms:
0 - this source keeps the claimed safety factor
    actual safety factor is : 1.50
X 0 Lpms according to spark type o-OC in mH: 0.554
X 0 Cpms according to spark type s/o-1-s in uF : X 0 Cpms according to spark type s/o-2-s in uF : X 0 Cpms according to spark type s-s in uF : X 0 Cpms according to spark type s-0L-s in uF :
                                                                0.054
                                                                0.067
                                                                 0.040
X 0 Cpms according to spark type s/o-2-p in uF:
X 0 Cpms according to spark type s-p in uF: 0.062
X 0 Cpms according to spark type s-0L-p in uF: 0.040
Cpms summ. accord. to spark type s-0L-p in uF:
                                                               0.040
                                                    in mH ·
                                                                  0.554
L(1)ist, (e)nd, (c)ontinue, new (s)tart or (i)nclude cable
```

Note: the final results per (I)ist would be:

```
EPL : b
gasgroup: IIC
source : linear
Uo [V]= 40.000
Io [mA]= 56.000
freewheeling: without

SafetyFactor: 1.50

Lo[mH] 0.550 - - - - - - - 0.500
Co[uF] 0.033 - - - - - - - 0.033

Lo[mH] 0.200 0.100 0.050 0.020 0.010 0.005 0.002 0.001
Co[uF] 0.033 0.033 0.033 0.033 0.033 0.033 0.033

interpolate Co? (y/n)
```

---- ispark operating instructions ----

Entry to cable evaluation is somewhat complementary to (I)ist; just type (c)ontinue here and you will get the intermediate results shown before and can choose (i)nclude cable now instead of (I)ist.

Note: Please see chapter 9.3 for the courses of action implemented.

7.3 Cable data

As cable data, distributed values of inductance, capacitance and resistance, all per kilometer, are required. The following are typical for bus cables and reveal significantly less risk with spark ignition than is to be expected by <code>ispark's</code> standard procedures concerning lumped reactances.

Note: The range of cable data is restricted by ispark to a reasonable one; please see chapter 9.2.

7.4 Processing

For information purposes and because they give some insight into general cable properties, the actual values for L'/R' as well as the characteristic cable impedance are calculated and reported.

```
info: L'/R' [uH/Ohm]: 5.000; Sqrt(L'/C') [V/A]: 100.000

now calculating, please wait! **********
```

The hint ,now calculating' is inserted because, compared to the standard procedures of *ispark*, evaluating cables requires about one more order of calculational time.

---- ispark operating instructions

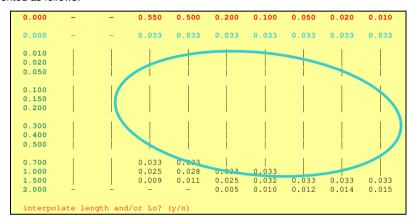
7.5 Results

While the ordinary evaluation of circuits results in a linear list of permissible L_0/C_0 pairs, with cables an additional parameter exists in form of cable length. In principal, a two-dimensional matrix is the output. Please note, that within the following, the idioms

Lo and Co determine the sum of lumped reactances

within the circuit. Cable's summarized parameter are some kind of **extra possible reactances**, only introduced by an additional cable, and quantified by a cable length simply.

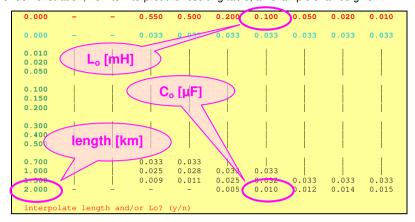
For most similar design with the introduced linear list of L_{\circ} and C_{\circ} pairs, the data are presented as follows:



The data arrangement in detail:

- a) within the first line (in red), lumped inductance (L_o) is stated in a falling 5, 2, 1 order from 5 mH down to 0.01 mH. The restricted range is based upon the intention, mainly to cover ,extra' inductances and/or capacitances introduced into the circuit, for example for the purposes of electromagnetic compatibility. But it's broad enough to include L_i/C_i of simple apparatus too
- the second line (light blue) gives the evaluation results of ispark concerning lumped C_o in μF in the case of no (additional) cable connected. These are exactly the same numbers, reported by standard procedure via (l)ist
- c) the first column (green) denotes preset cable lengths in kilometers
- d) all the rest of the table (black) states C_0 in μF (the area framed in light blue depicts the action cropping to IEC quantities)

For demonstration, how to interpret the resulting table, an example shall be given:



With this example, a sum of lumped inductances L_{\circ} of 0.1 mH is allowed together with a sum of lumped capacitances C_{\circ} of 0.010 μF for a maximum length of 2 km of an (additional) cable with L'=0.35 mH/km, C'=0.035 $\mu F/km$ and R'=70 Ω/km .

All valid data sets consist of three maximum values here instead of two with the procedure (I)ist.

Compared to standard procedures of *ispark*, which for this source allow the pair 0.1 mH and 0.033 μ F only, a summarized inductive effect of 2*0.35 + 0.1 = 0.8 mH and a capacitive one of 2*0.035 + 0.010 = 0.080 μ F is allowed here, debited to the inclusion of special cable properties.

As with *ispark's* standard procedures a continual interpolation can be invoked (here requiring two parameters, L_o and length) and a backward step to altered cable properties is possible.

```
interpolate length and/or Lo? (y/n)

new length in km : 0.700
rounded length in km is : 0.700
new Lo in mH : 0.070
rounded Lo in mH is : 0.070
interpolated Co in uF is : 0.033
interpolate length and/or Lo? (y/n)

new cable parameter? (y/n)
```

And please treat data as convenient:

```
call actual DataFile? (y/n)
```

Actual DataFile.txt:

```
program ispark, version 7.1, 01.04.2014 ****************** copyright @ PTB 2002
        : b
gasgroup: IIC
source : linear
   [V] = 40.000

[mA] = 56.000
freewheeling: without
SafetyFactor: 1.50
inductance/km
resistance/km
capacitance/km
                    [mH/km]: 0.350
[Ohm/km]: 70.000
[uF/km]: 0.035
info: L'/R' [uH/Ohm]: 5.000; Sqrt(L'/C') [V/A]: 100.000
0.000
                       0.550 0.500 0.200 0.100 0.050 0.020
                                                                          0.010
                               0.033 0.033 0.033 0.033 0.033
0.000
                        0.033
                                                                          0.033
0.010
0.020
0.050
0.100
0.150
0.200
0.300
0.400
0.500
0.700
                         0.033
                                 0.033
1.000
                         0.025
                               0.028 0.033
                                               0.033
                                         0.025
                                                0.032
                                                         0.033
                               0.011
                                                                 0.033
1.500
                         0.009
                                                                          0.033
2.000
                                         0.005
                                                 0.010
                                                         0.012
                                                                 0.014
                                                                          0.015
actual length: 0.700 km; actual Lo: 0.070 mH; actual Co: 0.033 uF
```

As usual you may now (e)nd the program, have a new (s)tart for different general data or (c)ontinue, when altered electrical source parameters are desired (or necessary).

```
(e)nd, (c)ontinue or new (s)tart
```

----- ispark operating instructions ------

7.6 Interpretations

Note: For more details, please see ispark's supplement.

The inclusion of cable properties has some principal effects. Therefore, despite *ispark's* operating instructions in a first order should comprise rules for handling the program only, some interpretations seem to be opportune:

Naturally, with installation, one is used to choose a cable as poor as possible of specific reactances C' and L'. And of course, cable's resistance R' must be small enough for the intended application.

With voltage in a midrange, L' and C' both are nearly equally engaged in spark ignition; for high currents L' normally presents the limit, while for higher voltages C' will be the limiting factor. Because there is no simple rule available, you must try out a best suited cable.

R' is a moderating property of primary order and works for all spark types. Therefore a principal distinction should be made between applications of power supply, where a high cable resistance is counterproductive and such, where safety relevant Electrical Data merely arise from failure assumptions but are not characterizing normal operating conditions, thus leaving cable's resistance of minor interest for functioning.

Open loop voltages near to or below 10 V:

With voltages near to or below 10 V, one normally can experience a weak dependence of reported C_{o} with length at all. The overall length restriction mainly is given by opening sparks.

Here a compensating effect of C' against L' usually fails because of a great mismatch in quantity between source's impedance U_o/I_o and the characteristic cable impedance $\sqrt{L'/C'}$. Therefore choose a cable with low L', eventually regardless a higher C'.

But cable's specific resistance R' always compensates some of the inductive effect. If high enough, L' even can be fully compensated by R' and cable's length isn't restricted at all.

That's the typical area, where a valid maximum L'/R' ratio for a cable can be established.

Open loop voltages above 10 V and lower than about 30 V:

Within this area, inductive effects of cables in conjunction with opening sparks are significantly moderated by capacitive ones even without taking into account any R'. This functions up to nearly full compensation. Therefore choose cable, whose characteristic impedance is near to the feeding resistance of the source. Independently, cable's R' can reveal a significant additional effect with opening sparks.

Although C' and L' may compensate with respect to opening sparks, they mostly collaborate concerning s/o sparks. If the latter are the restricting item, there is no effective chance to balance. The moderating influence of R' is effective here also, but as it's mainly in concurrency with the characteristic impedance of the assembled L and C at the whole, the effect may be weak.

Voltages above about 30 V:

For circuits with even higher voltages, typically some kind of closing spark (s type) is dominating. In this case, a cable damping (R') has a significantly smaller effect only; the relations stay in the order of IEC 60079-11, table A.3.

If possible, choose a cable of low C', eventually regardless a higher L'.

28 op_instr_ 71_50.doc ------

For less demanding gas groups than IIC, the gravity of s type sparks gives way to those of the s/o type. Thus the content of clause "Open loop voltages above 10 V and lower than 30 V" comes to the fore here.

7.7 How to deal with the results of *ispark*

Now *ispark* offers a degree of freedom, up to now normally not covered by stated Electrical Data of certificates, which are dealing with L_{\circ} and C_{\circ} only (and sometimes with L'/R' ratio).

For installation purposes, things are merely simple. If you have got active sources quantified precisely, you may use *ispark's* results directly and determine whether or not your combination of lumped and distributed reactances is permissible. Tolerances of 5% with cable's C' and L' are deemed not to affect validity. The only fact to be considered separately is the temperature dependence of R'. The lowest working temperature is to be taken into account here.

If manufacturers want to pick up the new situation, they must either define some distinct common cable types, or have to determine discrete spaces for C' and L' with a minimum of R'. In a special case, normally when L' dominates the situation, defining a maximum L'/R' ratio my be possible.

8 Increased environment pressure and/or temperature

Recent investigations, showing relatively coherent relations between gasgroups, made it possible to include in spark the aggravating effect of increased surrounding pressures and/or temperatures.

```
extended ambient conditions? (y/n) y
max. pressure (100; 150; 200; 250; 300 kPa) 300
max. temperature (60; 100; 150; 200; 250; 300 @C) 300
```

```
program ispark, version 7.1, 29.03.2015 ********************* copyright @ PTB 2002
gasgroup : IIC
source
            : linear
    [V] = 28.000

[mA] = 36.000
freewheeling: without
SafetyFactor: 4.60
Lo[mH] 29.000
                            - 20.000 10.000
- 0.046 0.046
                                                       5.000
                                                              0.059
                                                               2.000
                                                                         1.000
         0.046 -
Co[uF]
                                                       0.048
                                                                         0.071
Lo[mH] 0.200 0.100 0.050 0.020 0.010 0.005
Co[uF] 0.083 0.083 0.083 0.083 0.083 0.083
                                                      0.005 0.002
0.083 0.083
                                                                         0.001
```

```
gasgroup : IIC
aPress [kPa] = 300
aTemp [\varnothing C] = 300
source
         : linear
      [V] = 28.000
[mA] = 36.000
Uo
freewheeling: without
SafetyFactor: 1.60
Lo[mH]
Co[uF]
      0.010
Lo[mH]
       0.200 0.100
                   0.050
                          0.020
                                0.010
                                      0.005
                                            0.002
                                                  0.001
             0.011 0.011
                          0.011
                                0.011
                                      0.011
```

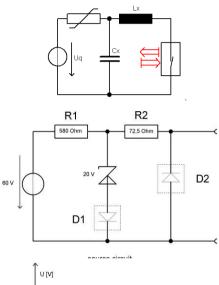
With the example demonstrated, an ambient pressure and temperature of 300 kPa resp. 300°C will decrease the source's own safety factor from 4.6 to 1.6, and the absolute maximum values of permissible inductance from 29 mH downto 0.69 mH, capacitance from 83 nF to 11 nF.

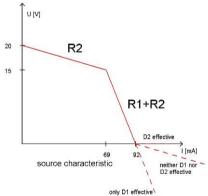
Please see ispark's supplement for further information.

9 Additional

9.1 Freewheeling

With respect to source shapes you are sometimes faced to the idiom *freewheeling*. Although some insight is necessary to understand the problem, it shall be clarified here within the operating instructions instead of *ispark's* supplement, because otherwise some mistrust may be left.





Closing the spark test apparatus' contacts may produce a high current, even higher than the short circuit current of the source. If so, then the oscillation can switch the voltage at the source's connection even to a negative one.

As this is the time span, where spark type s/o gets active, the reverse voltage drop makes a certain difference. This is the effect, named freewheeling here.

Note: Unfortunately, this effect takes place in a normally not mentioned and denoted area of the U/I diagram. Therefore it may be complicated to determine it on the base of stated Electrical Data within certificates ore other papers.

For explaining *ispark's* proceeding to some more extent, a distinct circuit is presented here; this is of the angular type (one angle).

Please pay attention to the diodes in a dashed frame; something like this normally isn't used but would create some differences within the forth quarter of the U/I diagram:

Usually -beneath the zener- no one of the drawn diodes is incorporated and freewheeling can be set to (z), according to the curve in the middle.

If there are any doubts, set freewheeling to outpu(t); this surely represents the worst case and at maximum takes part in the safety factor about 10%.

Note: ispark automatically "normalizes" freewheeling to a standard value when starting or passing "start". These are:

Presets

source	freewheeling
linear	with(o)ut
rectangular	with outpu(t)
trapezoidal	with outpu(t)
angular (one angle)	with (z)ener
multiple source	with outpu(t)

9.2 Data limits

Depending upon the actually chosen source characteristic, *ispark* requires the following input:

		required input vs. source characteristic					
parameter	input range	linear	rectang.	trapez.	an	gular	
					1 angle	≥ 2 angles	
Uo	1 50 V	X	X	X	X	X	
I _o	1 5000 mA	X or ↓	X	X or ↓	X	X	
R _i	0.1 Ω 100 kΩ	X or ↑	-	X or ↑	-	-	
dU	0.1 V U _o - 0.1 V	-	X ¹⁾	_3)	-	-	
U _{e+1}	$U_{e} - 0.1 \text{ V}$	-	-	-	X ⁴⁾	X ⁴⁾	
I_{e+1}	I _e + 1mA	-	-	$X_{3)}$	X ⁴⁾	X ⁴⁾	
freewheeling	-	X ²⁾	X ²⁾	$X^{2)}$	$X^{2)}$	_5)	
preset/available	-	o/t	t/o	t/o	z/o,t	t/-	

Notes:

- 1) a commonly used value is 0.5 V; this will be accepted without further justification
- normally (without 'additional' blocking diodes), freewheeling is as is stated under 'Presets' above
- 3) ispark here automatically uses a value of 0.5 V for the difference between open loop voltage and the voltage at I_e; please note, that this dU will alter the effective I_e to a value above the one calculated simply from zener diode's voltage. Declaring R_i instead of I_e may be the alternative easier to use
- 4) ispark can't handle exactly horizontal or 'vertically' increasing parts of source characteristics at all; therefore all U_e and I_e must be at a minimum distance of 0.1 V respectively 1 mA referring to the neighbored angles
- 5) with angular characteristics with more than one angle *ispark* always assumes freewheeling directly with output; otherwise for each angle an input would be necessary; this seems not to be practical

All mentioned restrictions apply for ,multiple sources' in an equivalent way. Especially the sum restriction of 50 V and 5000 mA may be the most obvious here.

The presetting of cable parameters is restricted by *ispark* to rational ones; for exceeding values please contact me.

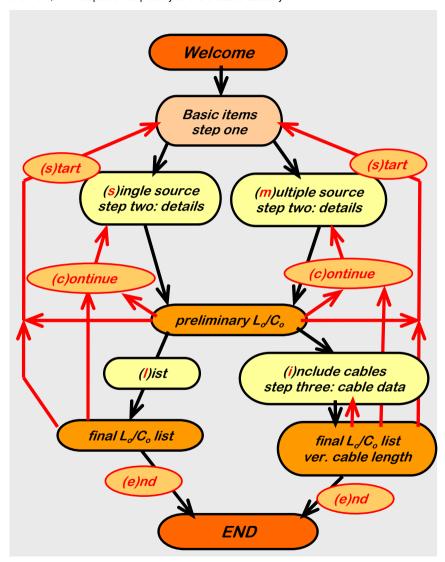
The range of accepted cable parameters is:

0.025	μF/km	≤	C,	≤	1.4 mH/km 0.2 μF/km
10	Ω/km	≤	R'	≤	100 Ω/km

While with R' the lowest value (at the most unfortunate temperature) has to be stated, C' and L' must normally be values with an uncertainty of \pm 5 % at maximum. The latter is, because especially C' may have both, a moderating or an aggravating influence on spark ignition.

9.3 Flow chart

Ispark has become a little bit more complex; therefore a flowchart may have sense to ease overview, in what particular place you are situated actually:



Choosing (s)tart always takes you back for to predetermine changed basic items; (c)ontinue allows altered data with the same source characteristics.

----- ispark operating instructions -----

10 Support

All actual common information about ispark always is accessible at:

http://ispark-software.com/

Full qualified ispark customer support you will get from Dipl.Ing. Martin Krämer via:

e-mail: mailto:ispark@t-online.de?subject=ispark software

Alternatively by letter:

Dipl-Ing. Martin Krämer Mühlenweg 16a 38543 Hillerse Germany

<i>isp</i>	rk operating instructions	
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11 Known problems and solutions

11.1 Virus scan violation

Some virus detection applications nowadays consider the necessary dongle search scan as dubious. There is nothing left than to declare the spark executable as an exception.

12 Transition considerations ispark 6.2 → ispark 7.1

12.1 History

From the first published ispank version 5.1, dated 2002, up to version 6.2, dated 2012, ispank's model parameters stood all the same, producing exactly the same output data.

In conjunction with picking up the extended environment conditions higher pressure and higher temperatures, a lot of advanced analytical efforts are made. These are picked up performing a progress with respect to ispark's originally used model parameters also. Additionally, as nowadays ispark's licensees in their majority reside outside germany, the new approximation grants some more impact of internationally acknowledged data than those provided by PTB measurements only.

Nevertheless, the question arises how to deal with differences between data generated by ispark 6.2 resp. ispark 7.1, especially if they are certified.

12.2 Example

Here an example is presented, where *ispark* 6.2 and *ispark* 7.1 denote obvious differences:

```
program ispark, version 6.2, 28.11.2012 ********************* copyright @ PTB 2002
        : 1
gasgroup: IIC
source : rectangular
        [V]=
               12.600
        [mA] = 150.000
Ιo
         [V]=
dII
                0.500
freewheeling: with output
Lo[mH]
         0.140
Co[uF]
         0.690
Lo[mH]
                 0.100
                          0.050
                                  0.020
                                          0.010
                                                   0.005
                                                           0.002
                                                                   0.001
                 0.810
                                  1.150
                                          1.150
                                                  1.150
                                                           1.150
                                                                   1.150
Co[uF]
                          1.100
```

```
program ispark, version 7.1, 03.07.2015 ********************* copyright @ PTB 2002
            : IIC
gasgroup
source
           : rectangular
         [V]=
Uo
               12.600
        [mA] = 150.000
dU
         [77] =
                 0.500
freewheeling: with output
SafetyFactor:
                 2 10
         0.051
Lo[mH]
Co[uF]
         0.510
                                                          0.002
Lo[mH]
                         0.050
                                  0.020
                                          0.010
                                                  0.005
                                                                   0.001
Co[uF]
                                  0.750
                                                  1.150
```

With L_{absmax} , ispark 6.2 states 0.140 mH, ispark 7.1 0.051 mH and for an L_o of 0.051 mH a C_o of 1.100 μ F resp. 0.520 is determined. There is a factor of nearly three resp. two between the results in a more restrictive way, which cannot be neglected and urgently requires to be rated thoroughly.

12.3 **Electrical data and Safety Factor**

In most cases, contrary to common native ideas, the achieved safety factor isn't inverse proportional to inductances resp. capacitances at all. Reasons for this apparently strange behaviour are mainly the participation of a relatively strong electrical source with ignition and the proximity in voltage with spark's loss voltage.

Here are presented ispark 7.1's results with "normal" safety factor 1.5, by a 10% reduced one and with safety factor 1.0.

program	ispark,	version	7.1,	03.07.2015	*****	*****	** copyr	ight @ P	TB 2002	
EPL	: b									
Lo[mH] Co[uF]	0.051 0.510	-	-	-	-	-	-	-	-	
	0.510	_	0.05		0.010	0.005	0.000	0.001	_	
Lo[mH] Co[uF]	-	_	0.050		0.010 0.950	0.005 1.150	0.002 1.150	0.001 1.150		

program	ispark,	version	7.1, 03	.07.2015	*****	*****	** copyr	ight @ Pl	TB 2002
EPL	: 1	**	***** W	arning:	10% decre	eased sa	fety fac	tor!!! **	*****
Lo[mH]	0.100	_	-	-	-	_	_	_	-
Co[uF]	0.480	-	-	-	-	-	-	-	-
Lo[mH]	_	0.100	0.050	0.020	0.010	0.005	0.002	0.001	
Co[uF]	-	0.480	0.650	0.890	1.100	1.400	1.640	1.640	

program	ispark,	version	7.1, 0	3.07.2015	*****	******	copyri	ight @ PTI	B 2002
EPL	: 0	3							
Lo[mH] Co[uF]	0.450 0.740	-	-	- -	- -	-	_	- -	-
Lo[mH] Co[uF]	0.200	0.100	0.050 1.500		0.010 1.900		0.002 3.100	0.001 4.100	

Characteristic values:

	safety- factor	Lahemay IIII∏I	C _o [μF] at 0.050 mH
	1.50	0.051	0.520
ispark7.1	1.36	0.100	0.650
	1.00	0.450	1.500
ispark 6.2	1.50	0.140	1.100

It's clearly to be seen, that the option -10% does increase indeed ispant 7.1's Labsmax by a factor of about two. However this isn't sufficient compared to ispark 6.2. With Co [µF] at 0.050 mH the remaining distance is even greater.

However, both cases are covered by ispark 7.1 also, if based on a safety factor 1.00.

Hint: It's possible to get an estimation of the achieved safetyfactor for an actual inductance resp. capacitance by bilogarithmic interpolation.

----- ispark operating instructions -----

Example: safetyfactor 1.5 corresponds to $L_{absmax} = 0.051$ mH, safetyfactor 1.0 to $L_{absmax} = 0.45$ mH. Safetyfactor for L = 0.14 will be approximately:

```
Sf_{0.14mH} \approx \exp[ln(1.5) - [ln(0.14) - ln(0.051)] * [ln(1.5) - ln(1.0)] / [ln(0.45) - ln(0.051)]} \approx 1.24
```

(you may use a bilogarithmic paper for graphical interpolation instead of calculating)

12.3 Considerations how to act

In principal for an actual development and/or assessment procedure, the most uptodate information should be used. Insofar, because of its increased precision, ispark 7.1will be the first choice.

However, actually there are assessments pending and certificates issued based on ispark 6.2. With these situations it's deemed permissible to accept ispark 6.2 data if a safety factor of at least 1.0 (EPL ic) is achieved using ispark 7.1. This will be especially reasonable if there are no sparks in normal operation.

Note: Application of IEC 60079-25, annex C, does provide for a safety factor 1.0 at least only.

An often possible way is to revise circuits properties, if there is some room for decrease the safety relevant electrical activity. Maybe a more precise consideration of tolerances is possible.

If, for example, the relevant source's open loop voltage can be taken to be only 0.9 V lower than originally, ispark 7.1 requirements are fully met already.

Note: These very sensitive relations may be the substantial cause, why in IEC 60079-11 there is a great discrepance for low voltages between Fig. A.2 and the associated values in Table A.2.

```
program ispark, version 7.1, 03.07.2015 ********************* copyright @ PTB 2002
            : IIC
gasgroup
source
           : rectangular
         [V]=
Uο
        [mA] = 150.000
Tο
         [V]=
                 0.500
freewheeling: with output
SafetyFactor:
Lo[mH]
         0.170
         0.730
Co[uF]
                          0.050
                                          0.010
                                                   0.005
                                                           0.002
Lo[mH]
                 0.100
                 0.920
Co[uF]
                                  1.100
                                          1.300
                                                   1.540
                                                           1.540
```